## **Installation Instructions for**



# **WaterMatic Fountains**

Congratulations, you have just purchased the finest watering fountain on the market. This unit is built to give you excellent service when properly installed and maintained. Please follow instructions carefully. Read and understand all instructions before installing.

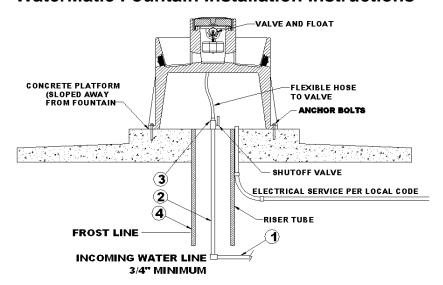
Ritchie Industries, Inc. 800-747-0222





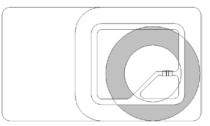


### Models 100, 150, 150S, 300, & 1000 WaterMatic Fountain Installation Instructions



- **A.** Location Putting the fountain in a location that offers protection from the wind will enhance the performance of the unit. Livestock will tend to gather in a protected area, enticing them to drink more. If possible, the side that supply line enters the fountain should be opposite of prevailing wind for additional protection to the supply line.
- **B.** Water Supply Line The horizontal underground water line (#1) should be sized to account for pressure drop, relating to distance, at least 3/4" in diameter and 1' below normal frost depth. A 3/4" vertical supply pipe (#2) is recommended. A shut-off valve (#3) may be installed under the fountain for servicing. For optimum serviceability a stop and waste valve can be installed below frost level to drain water back when the unit is not in use. This can be obtained from your local plumber. Flush water supply line before connecting to fountain. Water supplies with material such as sand, rust, etc. may require a filter to keep valve working properly.
- C. Riser Tube Install a riser tube (#4) around pipe to provide room for plumbing and to accommodate optional shut-off valve. Ensure that the water supply line is centered in the riser tube. Do not add any insulation in the riser tube, as it provides a path for frost. For optimum water line protection, use the 12" outside diameter insulated Ritchie Thermal Tube. Use whatever combination of Thermal Tubes is required to reach at least 1' below frost line. For the 100, 150, and 150S units, the riser tube must NOT extend above the concrete platform, see drawing below.

Top view of WaterMatic 100 shown with Riser Tube underneath



Ritchie Thermal Tubes				
18158	1' top section			
16417	2' top section			
16612	4' top section			
16416	2' extension			

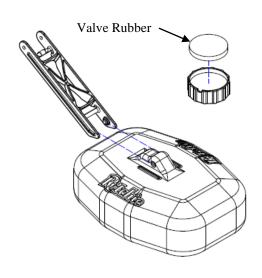
**NOTE:** The supply line touching the riser tube is the most common cause of the supply line freezing. Do not surround the supply line with insulation, wood, or other foreign material. Any foreign material in the tube may cause frost to migrate to the supply line causing it to freeze.

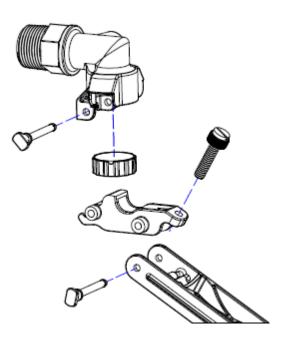
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**D.** Electrical Connection (Optional) – In many areas, supplemental heat is required, it is easiest to run the electrical line at the same time you lay the waterline for your fountain. Electrical connections should be installed under the unit.

## WARNING: ANY ELECTRICAL SERVICE MUST BE INSTALLED AND MAINTAINED BY A QUALIFIED ELECTRICIAN.

- **E.** Mounting Platform A concrete platform should be provided for all fountains. It should be at least 4" thick and large enough to accommodate fountain. An additional 4" high step 18" out from each side of the unit will protect the unit from manure handling equipment, as well as discouraging animals from defecating in the fountain. Extending the platform provides animals a place to stand while drinking, consider the size of your animals when determining the dimensions of your platform. Slope the platform away from the fountain for drainage. A rough broom finish on the concrete surface provides better footing for animals.
- **F. Preparing the Bottom -** Apply the foam weather stripping to the bottom of the unit, along the outside edge of the fountain.
- **G. Hold-Downs** The 100, 150, 150S, and 300 fountains are provided with four built-in hold-downs, and the 1000 fountain is provided with six built-in hold-downs to anchor your unit securely to the platform. Use of 3/8" x 5" stainless steel expansion anchor bolts (not included) are recommended for concrete installations. Anchor bolts are available from Ritchie in a two pack, part # 16555. Fender washers are supplied for use with anchors.
- **H. Assemble Valve -** The 100, 150, and 150S fountains come with the valve already assembled and ready for use. Skip to the next step for those units.
  - 1. Insert valve rubber into the valve rubber retainer.
  - Attach float arm to float as shown in diagram. The raised emboss on top of float should be orientated as shown.
  - **3.** Screw thumb screw into cam arm. To adjust water level, tighten thumb screw to lower, loosen thumb screw to raise.
  - **4.** Insert the valve rubber retainer into the valve body with the valve rubber up. Align the cam arm to the valve body and insert first pin.
  - **5.** Align the float arm and attached float to the cam arm and insert second pin.





- **I. Hose Connection** Connect hose to customer supplied shutoff valve at the top of the concrete. Cut hose to proper length and slip onto the barb fitting of the valve assembly. Clamps and fittings are furnished to secure the connection.
- **J. Seal the Base** After the unit is completely installed, apply a bead of caulking around the base of the fountain to ensure no wind enters through the base of the unit.

**NOTE**: Sealing the bottom of the unit from cold air is an important aspect of the unit's thermal performance.

**K. Drain Plug** – Install pre-assembled drain plugs from inside of trough. Plugs should be pushed in flush to prevent accidental removal by animals. Wetting the plug can aid proper installation. Tighten the wing nut to secure plug.

**NOTE:** A third plug is supplied with the 1000 to allow for temporary shut-off of the valve chamber.

**L. Install Valve Cover/Plug** – With the valve functioning properly and the water level set at the proper level, you may install the valve cover. Install the small drain plug into the drain hole of the water seal. Fill the water seal groove with liquid to seal against air infiltration. Then drop in the valve cover. This plug may be removed during non-freezing periods to allow water seal to drain.

**Tip**: You may use vegetable oil to fill the water seal groove or coat the inside of the groove with baking pan coating spray before filling with water to make the cover easier to remove and reinstall during freezing weather.

### **Installation Variations**

Incoming water temperature and pressure will vary and will affect the performance of your fountain. Well water will be between 45° and 50°, but rural water from a water tower may be substantially cooler. Supplemental heaters and alternate valves are available for these variations.

### **Supplemental Heat**

Both the valve chamber and the water supply line should be protected from freezing. To protect the valve chamber, immersion heaters should be placed flat on the bottom of the chamber. Ensure the heater and power cable does not interfere with the motion of the float. Self-regulating heat cables protect the supply line from freezing. Heat cables should wrap around the valve and follow the supply line down into the riser tube. You may use nylon ties to anchor the cable to the supply line. Both immersion heaters and supply line heaters are thermostatically controlled, using power only when needed. Neither heater will get hot enough to melt the plastic of the fountain.

Imme	ersion He	eaters	Self R	egulatin Cable	g Heat
Part #	Volts	Watts	Part #	Volts	Watts
16311	120	250	16276	120	30
17960	240	250	16713	240	30
14158	120	500			

The higher power heaters should be used for larger troughs or where there may be electrical losses in the line due to long transmission distances. A stainless steel heater stand is included and should be used with the Ritchie 500W heater to protect the fountain in the event of water supply failure. The stand may be purchased separately to be used with any immersion heater, #16636.

### **Ritchie Valves**

Ritchie valves come in two sizes. The WaterMatic 300 and WaterMatic 1000 come standard with our 3/4" yellow high pressure valve that is rated up to 110 psi. The WaterMatic 100, 150, and 150S use our 1/2" valve. It is available in three pressure ratings, green for high supply line pressure, red for moderate supply pressure, and white for low-pressure applications. A red valve is standard on the 100, 150, and 150S units. Although different pressure rated valves may be used in a fountain, each fountain will only accommodate one size and configuration of valve.

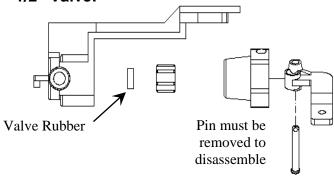
Alternate valves can be used for different water conditions. If water pressure is over 60 psi, and if the valve does not shut off, a pressure-reducing valve may be needed. Your individual situations may require a change from the standard valve supplied with your fountain, see your Ritchie Dealer if this is needed.

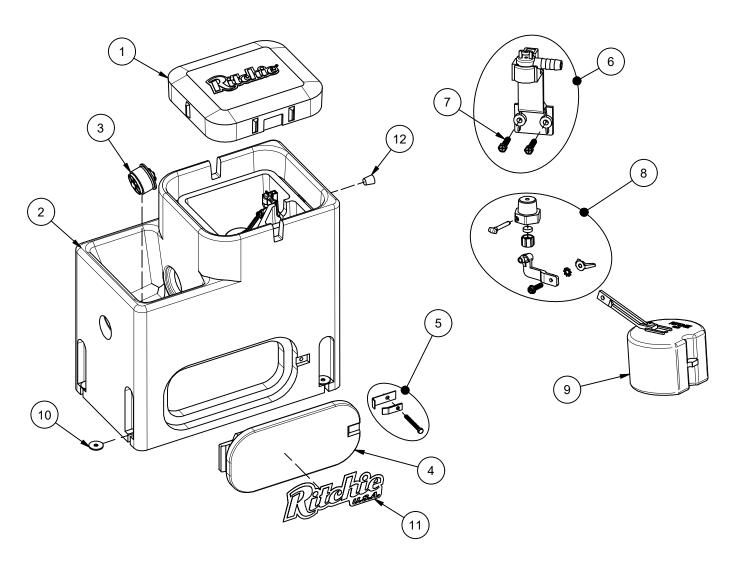
1/2"	Part #	GPM	Pressure Range
White	12574	4.8	Low, 5-40 psi
Red (Std)	12575	3.4	Moderate, 40-60 psi
Green	13597	1.45	High, 60-80 psi

## **Trouble Shooting**

Problem	Solution					
	a) Check float adjustment. Ensure float moves freely.					
Wall as a self-state little to	b) Disassemble valve and check for sand or scale in valve rubber					
Valve won't stop dripping	c) Turn valve rubber over and re-assemble. See below.					
	d) Check for excessive water system pressure.					
	a) Check that valve inlet is not plugged or supply hose is not kinked.					
	b) Check system pressure from supply hose by installing a tee and pressure gauge					
Low Water Flow	in front of the valve to check pressure drop when valve is open. A severe pressure					
	drop indicates a restriction or undersized supply system.					
	c) Check that shut off valves are fully open.					

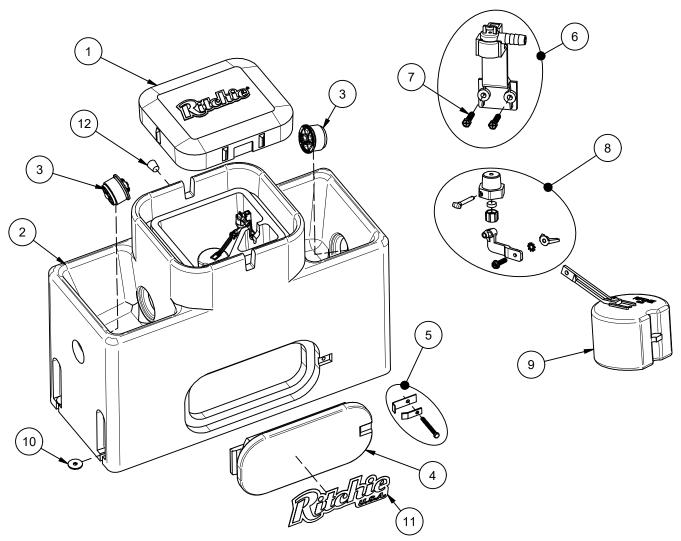
## 1/2" Valve:





Item	Part #	Description	Qty	 Item	Part #	Description	Qty
1	18167	WaterMatic 100/150 Cover	1	9	13613	Float with Short Arm pkg	1 pkg
2	18168	WaterMatic 100 Base	1	10	18318	Bolt Down Washer (4/pkg)	1 pkg
3	18470	Drain Plug Ritchie 3"	1 pkg	11	18653	Ritchie Label 12" (1/pkg)	1 pkg
4	16621	Access Panel 6"x14"	1	12	18633	Plug #3 - Water Channel (2/pkg)	1 pkg
5	18147	Access Panel Hardware pkg	1 pkg	NS	14866	Seal Foam 10' Roll	1
6	11515	Valve Bracket w/ screw pkg	1 pkg	NS	15930	Hose Clamp 7/8" SS (5/pkg)	1 pkg
7	18709	Screw Valve Mount (4/pkg)	1 pkg	NS	18613	Adapter 1/2" x 3/8" HB	1 pkg
8	12575	Red Valve 1/2" pkg	1 pkg	NS	18174	WMatic 100 Accessory pkg	1 pkg

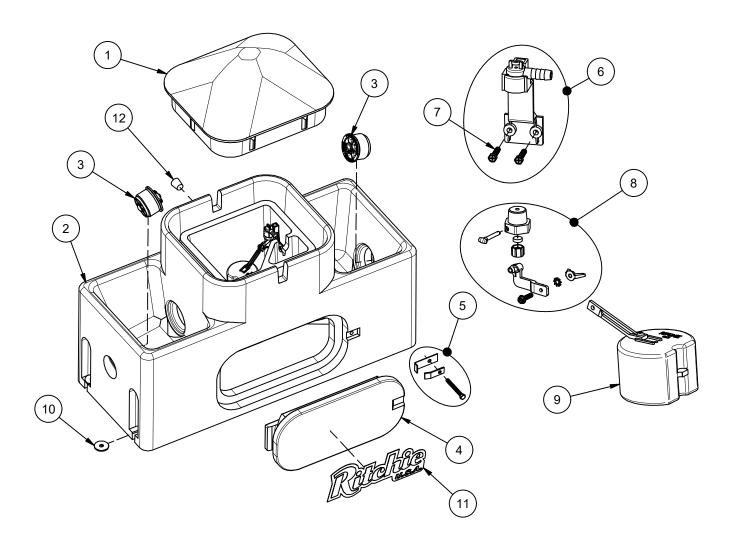
### Part # 18166



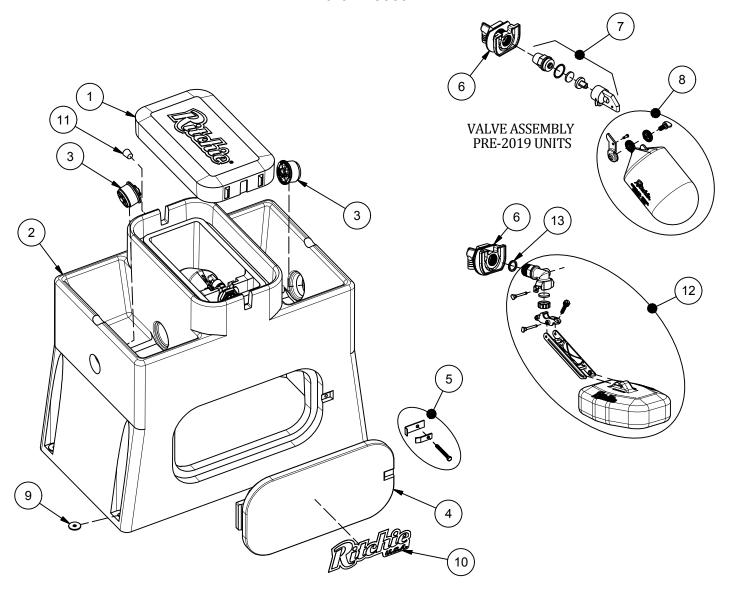
Item	Part #	Description	Qty	 Item	Part #	Description	Qty
1	18167	WaterMatic 100/150 Cover	1	9	13613	Float with Short Arm pkg	1 pkg
2	18169	WaterMatic 150 Base	1	10	18318	Bolt Down Washer (4/pkg)	1 pkg
3	18470	Drain Plug Ritchie 3"	2 pkgs	11	18653	Ritchie Label 12" (1/pkg)	1 pkg
4	16621	Access Panel 6"x14"	1	12	18633	Plug #3 - Water Channel (2/pkg)	1 pkg
5	18147	Access Panel Hardware pkg	1 pkg	NS	14866	Seal Foam 10' Roll	1
6	11515	Valve Bracket w/ screw pkg	1 pkg	NS	15930	Hose Clamp 7/8" SS (5/pkg)	1 pkg
7	18709	Screw Valve Mount (4/pkg)	1 pkg	NS	18613	Adapter 1/2" x 3/8" HB	1 pkg
8	12575	Red Valve 1/2" pkg	1 pkg	NS	18187	WMatic 150/150S Accessory pkg	1 pkg

7

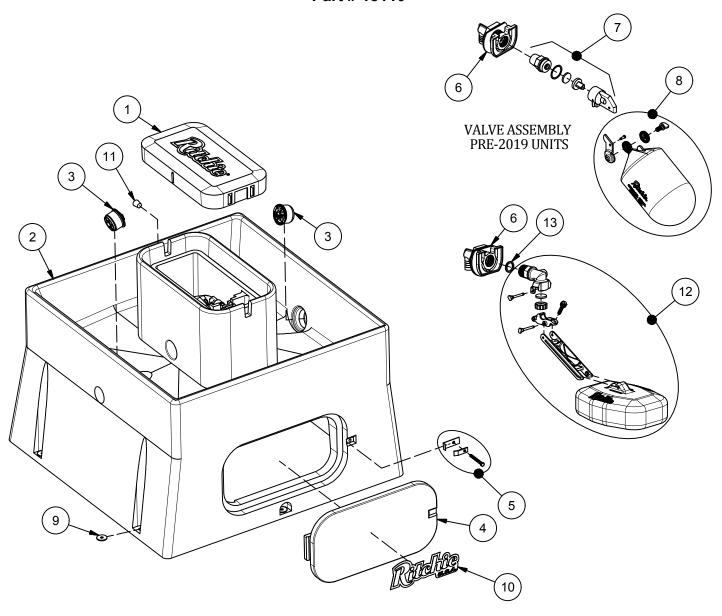
## WaterMatic 150S



Item	Part #	Description	Qty	Item	Part #	Description	Qty
1	18223	WaterMatic 150S Cover	1	9	13613	Float with Short Arm pkg	1 pkg
2	18224	WaterMatic 150S Base	1	10	18318	Bolt Down Washer (4/pkg)	1 pkg
3	18470	Drain Plug Ritchie 3"	2 pkgs	11	18653	Ritchie Label 12" (1/pkg)	1 pkg
4	16621	Access Panel 6"x14"	1	12	18633	Plug #3 - Water Channel (2/pkg)	1 pkg
5	18147	Access Panel Hardware pkg	1 pkg	NS	14866	Seal Foam 10' Roll	2
6	11515	Valve Bracket w/ screw pkg	1 pkg	NS	15930	Hose Clamp 7/8" SS (5/pkg)	1 pkg
7	18709	Screw Valve Mount (4/pkg)	1 pkg	NS	18613	Adapter 1/2" x 3/8" HB	1 pkg
8	12575	Red Valve 1/2" pkg	1 pkg	NS	18187	WMatic 150/150S Accessory pkg	1 pkg



Item	Part #	Description	Qty	 Item	Part #	Description	Qty
1	18048	WaterMatic 300 Cover	1	9	18318	Bolt Down Washer (4/pkg)	2 pkgs
2	18049	WaterMatic 300 Base	1	10	18653	Ritchie Label 12" (1/pkg)	1 pkg
3	18470	Drain Plug Ritchie 3"	2 pkgs	11	18633	Plug #3 - Water Channel	1 pkg
4	16562	Access Panel 10"x20"	1	12	18832	HP 3/4" Valve Assembly	1
5	18147	Access Panel Hardware pkg	1 pkg	13	18475	O-Ring Valve Seal Pkg (4/pkg)	1
6	18838	HP Bracket Assy Pkg	1 pkg	NS	14866	Seal Foam 10' Roll	2
7	15377	Green Valve 3/4" Male pkg	1 pkg	NS	15931	Hose Clamp 1" SS (5/pkg)	1 pkg
8	18314	Float with Hardware pkg	1 pkg	NS	18614	Adapter 3/4" x 5/8" HB	1 pkg
	18313	Hardware for Float pkg	1 pkg	NS	18096	WMatic 300 Accessory pkg	1 pkg



Item	Part #	Description	Qty	- -	Item	Part #	Description	Qty
1	18112	WaterMatic 1000 Cover	1		9	18318	Bolt Down Washer (4/pkg)	2 pkgs
2	18111	WaterMatic 1000 Base	1		10	18653	Ritchie Label 12" (1/pkg)	1 pkg
3	18470	Drain Plug Ritchie 3"	3 pkgs		11	18633	Plug #3 - Water Channel	1 pkg
4	16562	Access Panel 10"x20"	1		12	18832	HP 3/4" Valve Assembly	1
5	18147	Access Panel Hardware pkg	1 pkg		13	18475	O-Ring Valve Seal Pkg (4/pkg)	1
6	18838	HP Bracket Assy Pkg	1 pkg		NS	14866	Seal Foam 10' Roll	2
7	15377	Green Valve 3/4" Male pkg	1 pkg		NS	15931	Hose Clamp 1" SS (5/pkg)	1 pkg
8	18314	Float with Hardware pkg	1 pkg		NS	18614	Adapter 3/4" x 5/8" HB	1 pkg
	18313	Hardware for Float pkg	1 pkg		NS	18109	WMatic 1000 Accessory pkg	1 pkg



### RITCHIE INDUSTRIES, INC.

### LIMITED WARRANTY

Ritchie Industries, Inc., hereinafter referred to as Ritchie Industries, gives a LIMITED WARRANTY for the period of time(s) stated herein, subject to certain limitations, on your new watering system against defects in material or workmanship when properly installed, set up, operated, and maintained in accordance with the instructions and recommendations set forth by Ritchie Industries, including in the Installation Instructions. **The warranty excludes labor and shipping charges.** 

The warranty is transferable to the next purchaser of the watering system prior to expiration of the warranty period, but any such transfer will not extend the original warranty term. Proof of purchase must be submitted with any warranty claim, and all warranty claims shall be processed through an Authorized Ritchie Dealer or Distributor.

Ritchie Industries' liability for any defects in material or workmanship with respect to accepted goods shall be limited to repairing the goods or replacing them as Ritchie Industries shall elect. Parts used in warranty repairs will be warranted for the balance of the water system's warranty period, with all parts replaced under warranty becoming the property of Ritchie Industries.

The limited warranty periods begin upon delivery of the watering system to the original purchaser. Upon delivery of the goods, purchaser assumes all liability, including but not limited for all personal injury and property damage, resulting from the handling, possession, or use of the goods.

### WARRANTY COVERAGE AND LIMITATIONS

#### **Limitations of Warranties and Remedies**

Ritchie Industries' watering systems are designed and manufactured to provide years of reliable use when installed and operated consistent with Ritchie Industries' instructions and recommendations. However, the potential for improper installation, modifications and misuse of the goods exists. Therefore, the limited warranty provided shall be as follows:

This limited warranty shall not apply to any appearance items and shall not apply to any product which has been subject to misuse, abuse, abnormal service or handling, negligence, or accident, nor to any product that is installed and/or used contrary to Ritchie Industries' installation instructions and instructions for use. The limited warranty shall also not apply to any product whose exterior has been damaged or otherwise defaced, that has been repaired, altered, or modified by anyone, other than Ritchie Industries, in a way so as in Ritchie Industries' judgment it adversely affects the product's operation, performance, durability, or intended use, nor to any product where removal of parts, modification(s) or use of parts or accessories not manufactured or approved by Ritchie Industries has caused damage.

**Coverage and Warranty Period** 

#### **Coverage and Warranty Periods**

**Unit Type** 

J I	
Poly Units	Base, top, and ball closures. Ten-year limited warranty: 100% for first five years, then declining 20% per year for remainder of the 10-year period.
Stainless Steel Units	Stainless trough and stainless valve chamber frame. Ten-year limited warranty, plus ten years of corrosion coverage, at 100% for entire 10-year period.
<b>Component Parts</b>	One-year limited warranty on all component parts, such as floats, valves, and heating elements.

#### **Exclusions of Liability**

EXCEPT AS OTHERWISE EXPRESSLY STATED HEREIN, RITCHIE INDUSTRIES MAKES NO OTHER WARRANTY OR REPRESENTATION OF ANY KIND, EXPRESSED OR IMPLIED. THE IMPLIED WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED FROM THIS LIMITED WARRANTY. TO THE EXTENT THEY CANNOT BE DISCLAIMED, THE IMPLIED WARRANTIES ARE LIMITED IN DURATION TO THE LIFE OF THE EXPRESS WARRANTY. THIS LIMITED WARRANTY EXCLUDES INCIDENTAL, CONSEQUENTIAL, AND SPECIAL DAMAGES. THIS EXCLUSION OF CONSEQUENTIAL, INCIDENTAL, AND SPECIAL DAMAGES IS INDEPENDENT FROM AND SHALL SURVIVE ANY FINDING THAT THE EXCLUSIVE REMEDY FAILED OF ITS ESSENTIAL PURPOSE. THE REMEDIES SET FORTH IN THIS LIMITED WARRANTY ARE THE ONLY REMEDIES AVAILABLE TO ANY PERSON UNDER THIS WARRANTY. SOME STATES/PROVINCES DO NOT ALLOW FOR THE DISCLAIMERS, LIMITATIONS, AND EXCLUSIONS IDENTIFIED ABOVE AND, AS A RESULT, THEY MAY NOT APPLY TO YOU.

No agent, employee or representative of Ritchie Industries, and no Ritchie Industries Dealer/Distributor, is authorized to bind Ritchie Industries to any representation or warranty regarding the goods except as specifically included in this limited warranty.