

Installation Instructions for



OmniMaster 8

Congratulations, you have just purchased the finest watering fountain on the market. This unit is built to give you excellent service when properly installed and maintained. Please follow instructions carefully. Read and understand all instructions before installing.

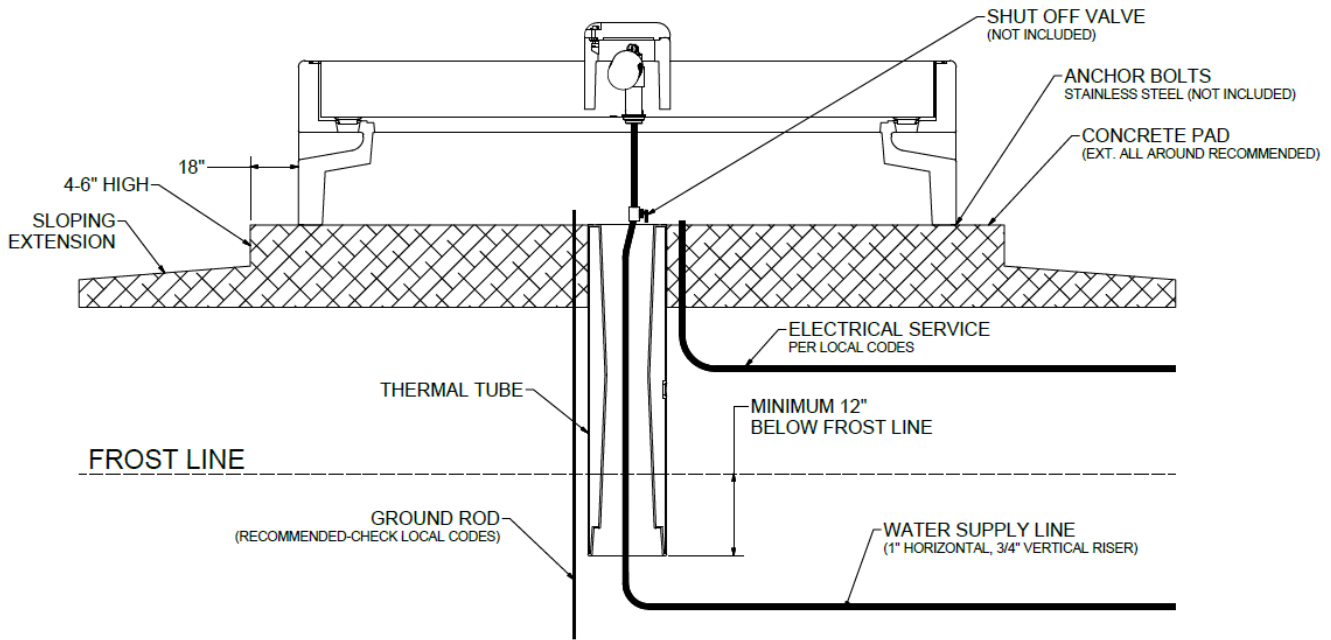
Ritchie Industries, Inc.
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    @RitchieWaterers

Part # 24210
August 15, 2022

OmniMaster 8 Fountain

Installation Instructions



A. Location - Putting the fountain in a location that offers protection from the wind will enhance the performance of the fountain. Livestock will tend to gather in this protected area, enticing them to drink more. Access panel should be opposite of prevailing winter wind to give additional protection to the supply line.

B. Water Supply Line - Horizontal underground water line should be sized to account for pressure drop, relating to distance, and placed one foot below frost line. A one-inch vertical supply pipe is recommended. A shut-off valve should be installed under fountain to allow for easier servicing. For optimum serviceability, a stop and waste valve can be installed below frost level to drain water when unit is not in use. Vertical supply line must be centered in riser tube to provide an air space between the line and frozen ground outside of tube. Flush water supply line thoroughly before connection to fountain. Water supplies with foreign material such as sand, rust, etc. may require a filter to keep fountain valve working properly.

C. Electric Supply – It is generally most cost effective to run your electrical supply line at the same time you are trenching for your water supply.

| Item No. | Description | Watts | Amps |
|----------|-------------------|-------|-----------|
| 18860 | OmniMaster 8 120V | 1048W | 8.7A@120V |

| Item No. | Description | Watts | Amps |
|----------|-------------------|-------|---------|
| 18861 | OmniMaster 8 240V | 948W | 4A@240V |

D. Riser Tube - Install a riser tube and extend it at least one foot below frost line or down to horizontal underground water line. For optimum water line protection, use the 12" diameter insulated *Ritchie Thermal Tube*, part numbers and sizes are shown to the right. Tube opening must be kept clear.

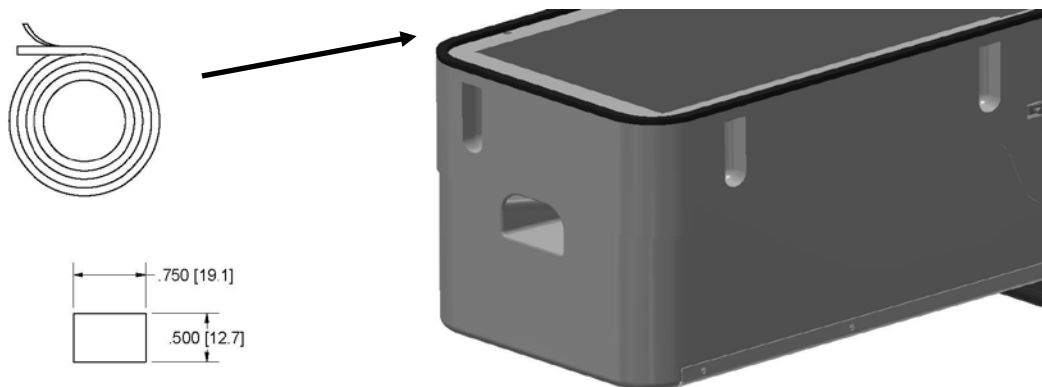
NOTE: *The supply line touching the riser tube is the most common cause of the supply line freezing. Do not surround the supply line with insulation, wood, or other foreign material. Any foreign material in the tube may cause frost to migrate to the supply line causing it to freeze.*

| Ritchie Thermal Tube | |
|----------------------|----------------|
| Part # | Description |
| 18158 | 1' Top Section |
| 16417 | 2' Top Section |
| 16612 | 4' Top Section |
| 16416 | 2' Extension |

E. Mounting Platform - A concrete platform must be provided for all fountains. Use a minimum of 4" thick, (6" recommended thickness), large enough to accommodate fountain, and additional 4" step (on top of the platform) extending 18" out from each side of the unit. This will protect the unit from manure handling equipment, as well as discouraging animals from defecating in the fountain. Extending the platform provides animals a place to stand while drinking, consider the size of your animals when determining the dimensions of your platform. The concrete step and platform should slope away from the fountain for drainage. A rough broom finish to concrete surface provides better footing for livestock.

F. Hose Connection - Connect hose fitting to shut-off valve at top of concrete. Slip on barb fitting with furnished clamps. Hose should not touch insulation or outside surface of fountain. Place the hose under the fountain as you move the unit in place over the riser tube.

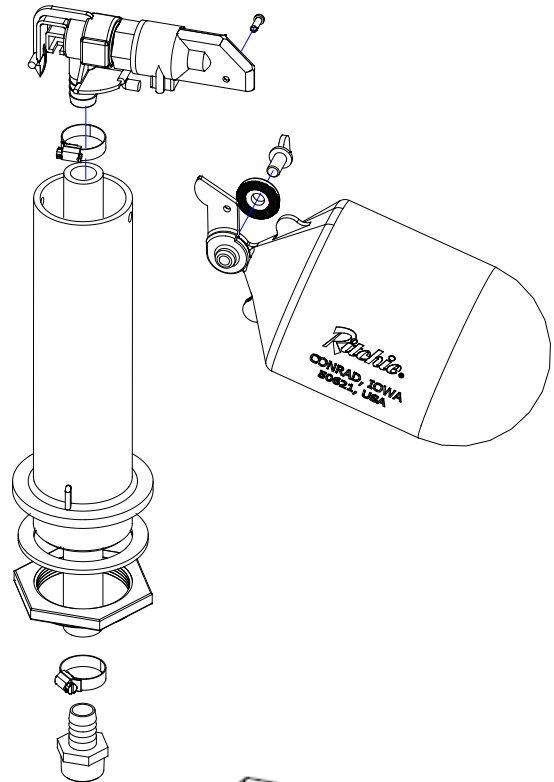
G. Preparing the bottom - Apply the provided foam weather stripping to the bottom of the unit, along the outside edge of the fountain.



H. Anchoring Fountain – OmniMaster 8 fountains have mounting pockets molded into the base: Use the pockets at each end when installing the unit flush against a wall. Use of Ritchie part #16555, stainless steel anchor bolts (not included), is recommended. Once you have verified the positioning of the fountain, drill, install, and tighten down anchor bolts. Use the large washers provided to hold unit down. Tighten hold down anchors tight, but do not over tighten as this could damage the plastic feet. Use an all-weather sealant under the outside edge when anchoring to concrete to keep air from leaking under fountain.

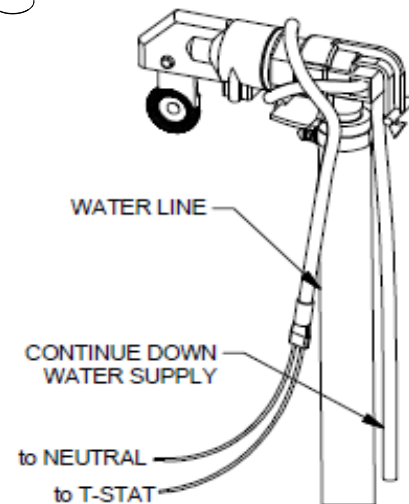
I. Valve Assembly for OmniMaster 8 –

1. Install standpipe into hole in trough. Rubber washer is to be on inside of trough. Tighten nut hand tight to allow for adjustment after valve assembly is installed.
2. Feed hose up through standpipe and attach to valve bracket. The hose may be shortened if necessary. Tighten the hose clamp securely to prevent leaks.
3. The lower front peg on valve bracket should be inserted into hole on standpipe first. Compress valve clip to snap in opposite hole on standpipe.
4. Remove pin from valve assembly.
5. Install float assembly on valve assembly using previously removed pin.
6. Rotate standpipe in trough until center of float aligns with center of trough. DO NOT allow float to be too close to cover when installed as this may hamper valve performance.
7. Tighten standpipe nut hand tight plus one-quarter turn. Use no joint compound for this fitting.

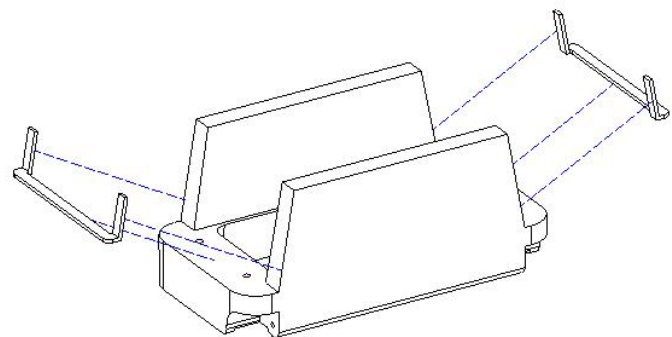


J. Cable Heater – Uncoil cable heater and loop around the valve. Attach the remaining part of the cable heater to the water supply, as far down the riser tube as possible with the cable twist ties provided. This heater is water tight, but should not be immersed in water. Heater may cross over itself, but should not be tightened at those locations.

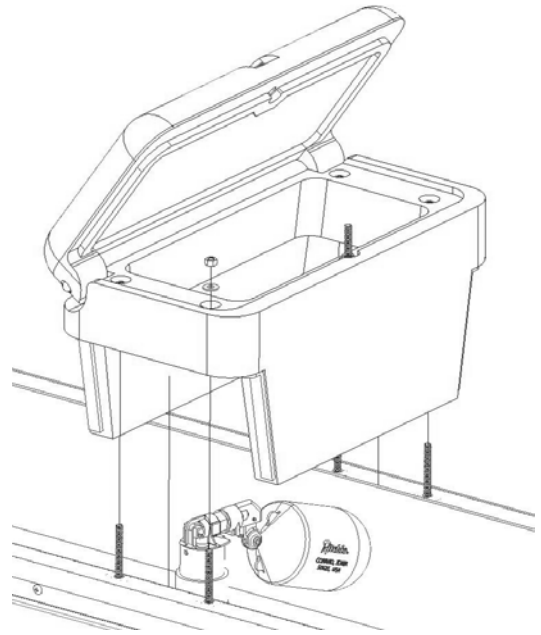
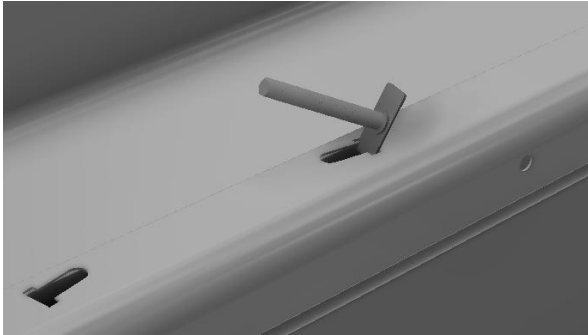
CAUTION: Installation must not cause any strain on heater wiring connections. Avoid heater damage caused by hot spots due to its leads lying too close to each other. Also, do not wrap additional insulation around heater.



K. Valve Frame and Cover – Before installing the valve chamber frame, the weather seal must be installed on the frame (right). The seal is installed by removing the paper backing from the adhesive side and then starting at the midpoint of the frame leg; attach the seal to the frame. Work your way around the frame with the seal as close to the inside edge as possible and then up the other leg to the halfway point. At this time cut any extra foam seal as needed then repeat for other side.



L. Attach Frame - The frame can then be attached to the casing and trough using the T-bolts and nuts provided in parts bag. The T-Bolts slide into the four T-shaped holes (shown below) located near the center of each trough railing. Twisting the base of the T-bolt, once inserted, helps the bolt sit upright while installing the frame. A washer should be used on the head of the screw as well as under the nut. Tighten securely.



M. Electrical Connection - The electrical installation should be made and maintained by a qualified electrician conforming to national and local codes. A means for disconnection must be incorporated in the fixed wiring in accordance with the wiring rules. For wiring connections, see wiring diagram. Make connections according to the wiring diagram below.

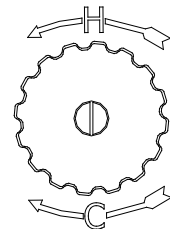
WARNING: ANY ELECTRICAL SERVICE MUST BE INSTALLED AND MAINTAINED BY A QUALIFIED ELECTRICIAN.

WARNING: DISCONNECT POWER IF THE WATER SUPPLY IS TO BE SHUT OFF FOR AN EXTENDED AMOUNT OF TIME. FAILURE TO TURN OFF POWER CAN RESULT IN DAMAGE TO THE WATERING FOUNTAIN.

WARNING: THIS INSTALLATION MUST BE MADE AND MAINTAINED IN STRICT CONFORMITY WITH NATIONAL/LOCAL PLUMBING CODES AND NATIONAL/LOCAL ELECTRICAL CODES (CSA IN CANADA). THE APPLICABLE PROVISIONS OF THESE CODES TAKE PRECEDENT. FAILURE TO MAKE AND MAINTAIN ALL INSTALLATIONS PROPERLY MAY RESULT IN LOSS OF LIVESTOCK, PERSONAL INJURY, OR DEATH.

NOTE: *National/Local electrical codes may require livestock waterers installed in feedlots in open feeding area to be grounded by a separate stranded copper grounding conductor or at least no.6 AWG terminating at a point where the branch circuit receives its supply. Check with local authorities.*

N. Fenwal Thermostat – The adjustable range is from 0° F (-18° C) to 100° F (38° C). Thermostat is not preset at factory. Fill the trough to proper water level. Check the water temperature with a thermometer. The next morning, check the water temperature again. If the water is warmer than desired, turn the thermostat down. If there is ice forming on the surface of the water, turn the thermostat up. Only slight adjustments should be made to the thermostat at any time. A 1/16 turn on the thermostat will change the water temp. 7° F (4° C). 44°F (7° C) in the trough represents the most economical operation. Counter clockwise raises the thermostat setting.



O. Seal the Base - After the unit is completely installed, apply a bead of caulking around the base of the fountain to ensure no wind enters through the base of the unit.

NOTE: *Sealing the bottom of the unit from cold air is an important aspect of the unit's thermal performance.*

P. Drain Plug – Insert the pre-assembled drain plugs firmly into the drain holes from inside the trough at each end. Wetting the plug can aid in installation.

Q. Float Adjustment – Open water-supply shut-off valve, check for and fix any leaks. Adjust float for a water depth of 2 inches below top of trough by adjusting the thumbscrew.

R. Install Side Access Panel and Close Lid– Once all water line connections have been checked for leaks and electrical hook-up is complete, the side access door may be installed. After valve is checked to make sure it is functioning properly and the water level is set to the proper height, you may close and lock down the lid.

S. Children should be supervised to ensure that they do not play with the appliance – This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instructions concerning use of the appliance by a person responsible for their safety.

T. Cleaning Your Fountain – To clean your watering fountain you will need a good stiff bristled brush. Open the hinged cover and brush the inside of the valve chamber to remove any build-up then brush the rest of fountain. Remove drain plugs to drain out the water and debris. You can shut off the water with the shut-off valve located under the unit or by holding the float in the up position. After the water and debris has drained reinstall the plugs and let the tank refill. Now is a good time to readjust the float if needed. Reinstall cover and you are done.

Ritchie Valves

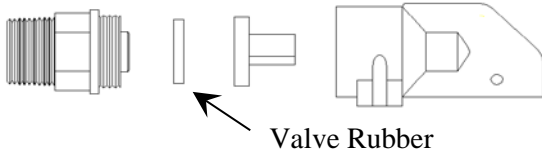
Ritchie valves come in various sizes and pressure ratings as shown below - green for high supply line pressure, red for moderate supply pressure, and white for low-pressure applications. Differences in the size of trough also impacts valve choice. Although different pressure rated valves may be used in a fountain, each fountain will only accommodate one size and configuration of valve. Your individual situations may require a change from the standard valve supplied with your fountain, see your Ritchie Dealer if this is needed.

NOTE: *The green ¾" valve is standard on the OmniMaster 8.*

| ¾" | Part # | GPM | Pressure Range |
|-------|--------|------|-----------------------------------|
| White | 16697 | 33 | Low, 5-40 psi (34-275 kPa) |
| Red | 11101 | 20 | Moderate, 40-60 psi (275-414 kPa) |
| Green | 15377 | 16.5 | High, 60-80 psi (414-552 kPa) |

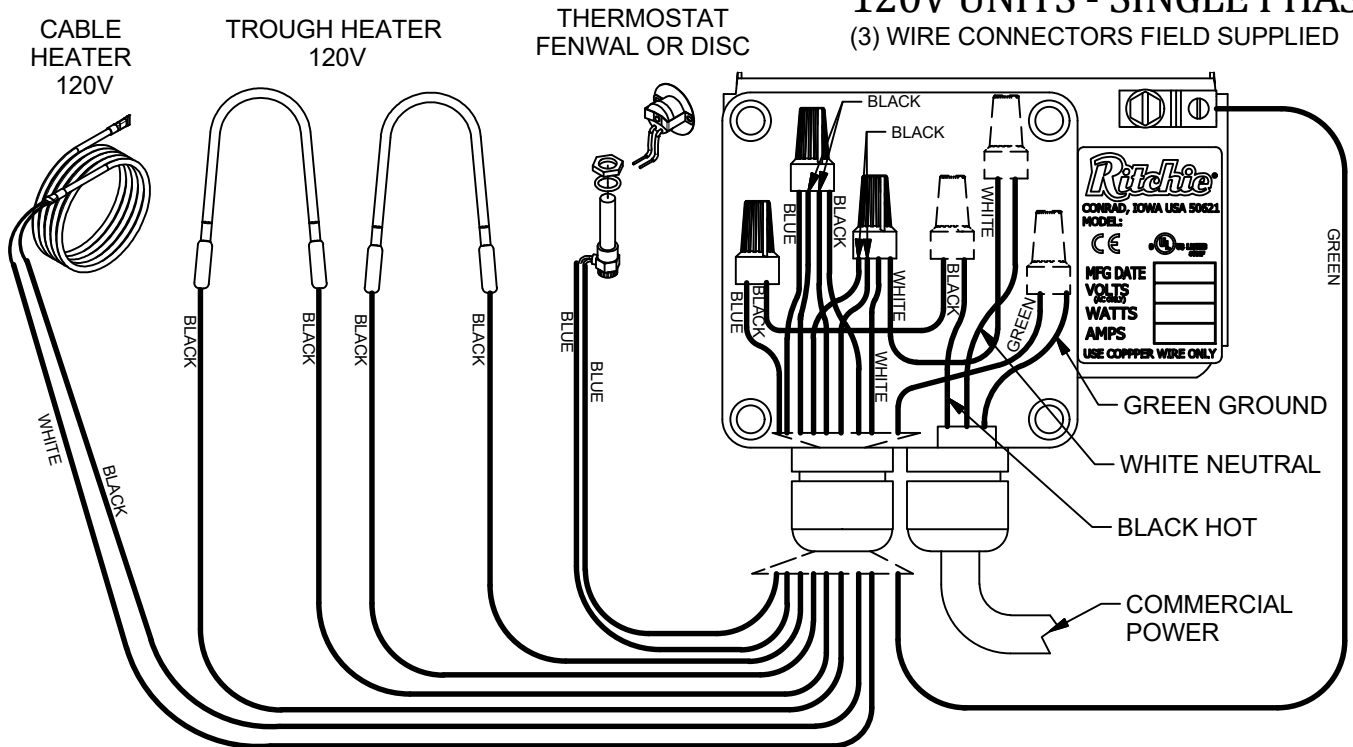
NOTE: *Maximum inlet water pressure for each valve is shown above. If water pressure is extremely high, and if the valve does not shut off, a pressure-reducing valve may be needed.*

Trouble Shooting

| Problem | Solution |
|--|---|
| Water in Trough Too Warm | Adjust thermostat to lower temperature |
| | Check to see if thermostat has failed by contacts burning closed |
| Ice in Trough | Check fuses or circuit breakers |
| | Check all heating elements to make sure they are working and hot |
| | Adjust thermostat to higher temperature |
| | Check for voltage from thermostat output |
| | Check voltage to fountain with and without electrical load |
| | Check that heaters are wired properly |
| Valve Freezing | Check that cable heater is installed properly and fastened to water supply line and is working when heaters are hot |
| | Check for missing or damaged insulation |
| | Check for air gaps for wind penetrations |
| Supply line Freezing | Check that the cable heater is uncoiled and fastened around valve, to supply line and is working when heaters are hot |
| | Check that supply piping is centered in riser tube |
| | Check that riser tube is free of water and mud that may freeze |
| | Check that flexible hose does not touch side of casing or frame |
| | Check casing for air leaks |
| | Check for air gaps between casing and concrete floor |
| Valve won't stop dripping | Check float adjustment. Check for waterlogged float, or float rubbing on side of valve compartment |
| | Check for excessive system water pressure |
| | Disassemble valve and check for sand or scale in valve rubber. Also check valve orifice outlet for wear and damage. A screen or filter may be required with sandy or scaly water |
| | Turn valve rubber over and re-assemble |
| 3/4" Valve:  | |
| Low water flow | Check that valve inlet is not plugged or supply hose is not kinked |
| | Check system pressure from supply hose by installing a tee and a pressure gauge directly in front of the valve to check pressure drop when valve is open. A severe pressure drop indicates a restriction or undersized supply system. |
| | Check that shutoff valves are fully open |

WIRING DIAGRAM FOR HEATED UNITS

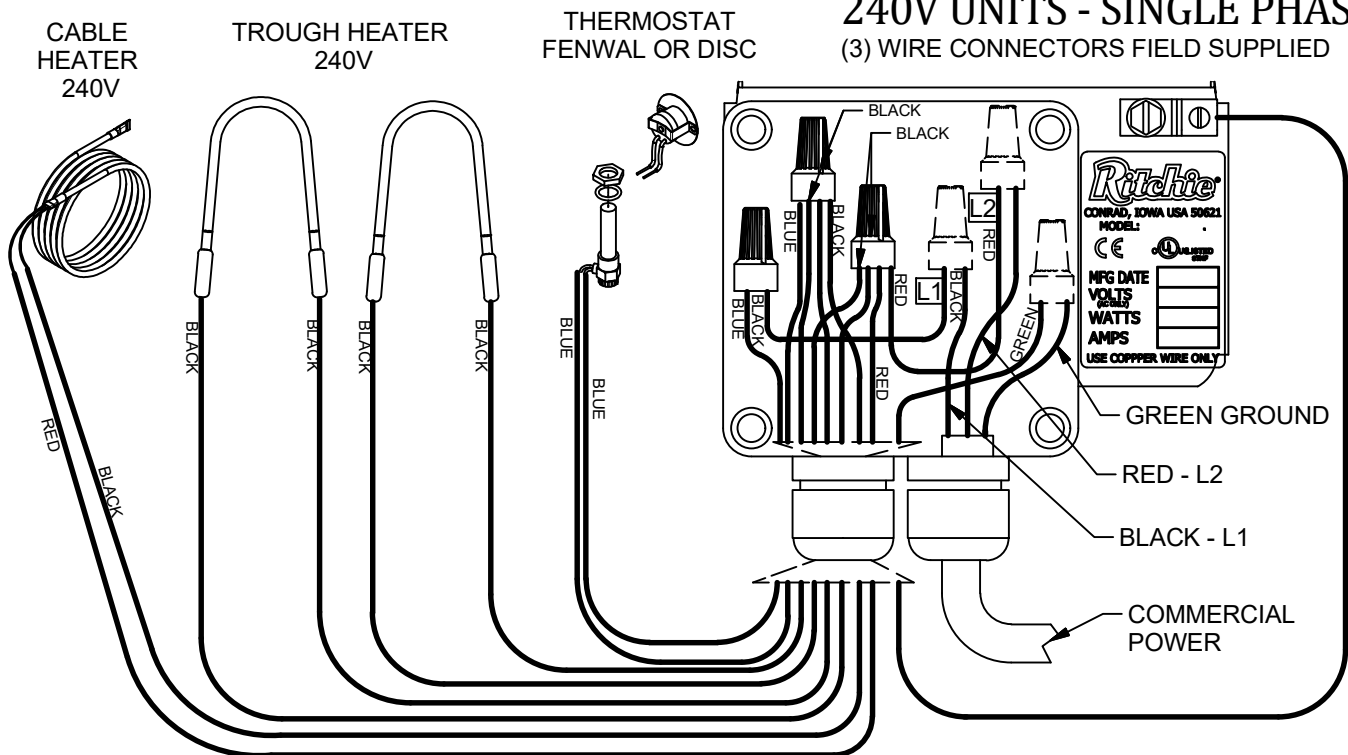
120V UNITS - SINGLE PHASE (3) WIRE CONNECTORS FIELD SUPPLIED



WARNING - CHECK NAMEPLATE FOR CORRECT VOLTAGE. ONLY CONNECT 120VAC TO 120V UNITS. WIRING DIAGRAM SHOWN WITH 2 HEATERS - QUANTITY MAY VARY

NOTE: Power cord may be supplied on select units to simplify installation. Use of a moisture resistant, exterior grade outlet is recommended in these units. Do not use extension cords.

240V UNITS - SINGLE PHASE (3) WIRE CONNECTORS FIELD SUPPLIED

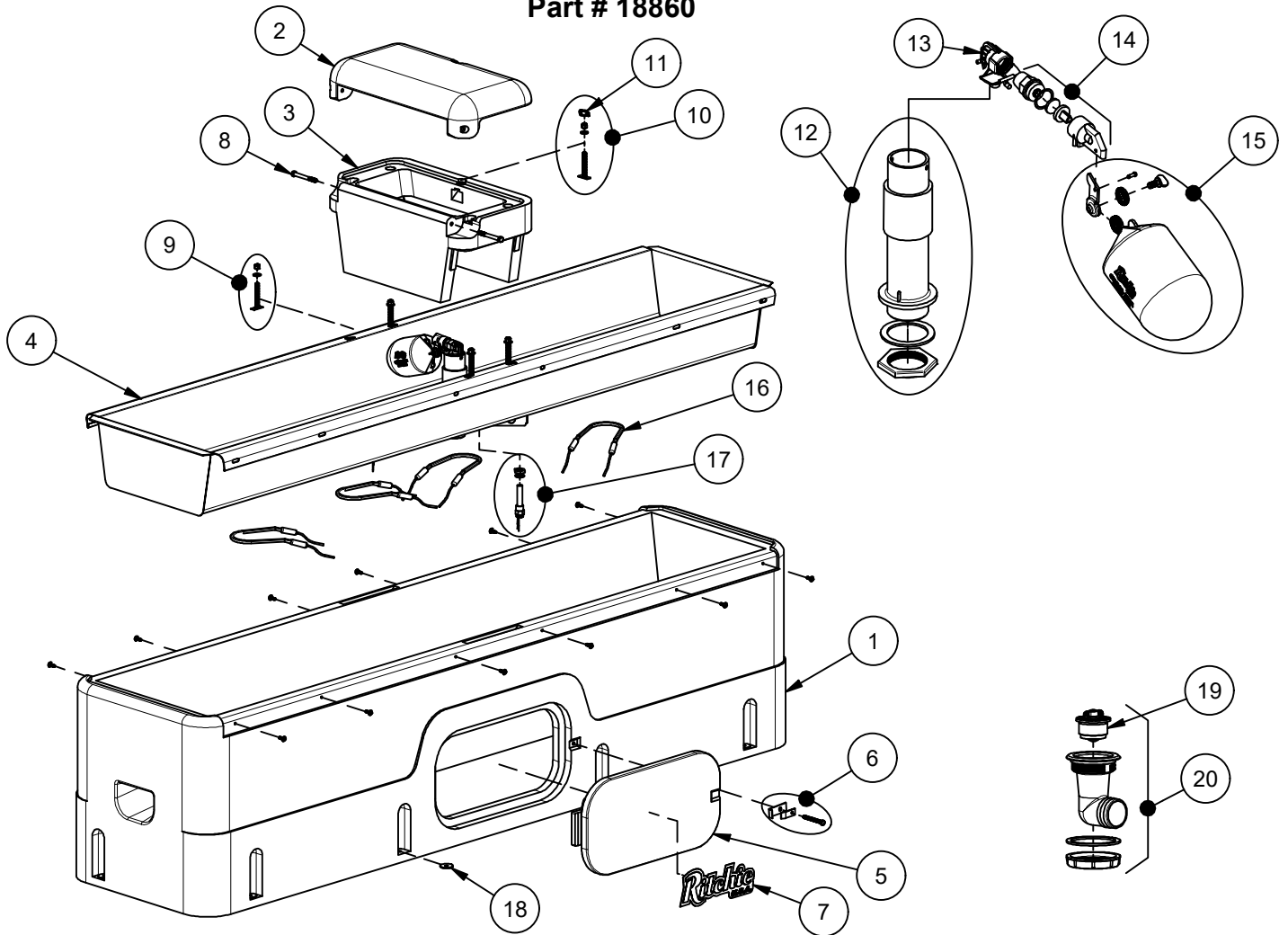


WARNING - CHECK NAMEPLATE FOR CORRECT VOLTAGE. ONLY CONNECT 230-240VAC TO 240V UNITS. WIRING DIAGRAM SHOWN WITH 2 HEATERS - QUANTITY MAY VARY

8/16/2021
Wiring-2021.dwg
TDU - Sheet: 1 of 1

OmniMaster 8

Part # 18860



| Item | Part # | Description | Qty | Item | Part # | Description | Qty |
|------|--------|-------------------------------|--------|------|--------|----------------------------------|--------|
| 1 | 18851 | OM 8 Casing | 1 | 17 | 16534 | Fenwal Thermostat SS pkg | 1 pkg |
| 2 | 18871 | OM 8 Cover | 1 | | 18320 | O-Ring Fenwal (6/pkg) | 1 pkg |
| 3 | 18868 | OM 8 Frame | 1 | | 18074 | Nut Brass Fenwal (6/pkg) | 1 pkg |
| 4 | 18872 | OM 8 Trough Complete | 1 | 18 | 18318 | Bolt Down Washer (4/pkg) | 2 pkgs |
| 5 | 16562 | Access Panel 10" x 20" | 1 | 19 | 18849 | Ritchie 2" Plug Package | 1 pkg |
| 6 | 18147 | Access Panel Hardware Pkg | 1 | 20 | 18852 | CM Drain Assembly w/Plug | 1 pkg |
| 7 | 18653 | Ritchie Decal 12" (1/pkg) | 1 pkg | NS | 18470 | Drain Plug Ritchie 3" (Pre-2023) | 2 |
| 8 | 18452 | Bolt 3/8" x 3" SS (2/pkg) | 1 pkg | NS | 14866 | Seal Foam 1/2"x3/4"x10' Roll | 3 |
| 9 | 18854 | OM 8 Frame Screws (2/pkg) | 1 pkg | NS | 15931 | Hose Clamp 1" SS (5/pkg) | 1 pkg |
| 10 | 18448 | T-Bolt w/Wingnut 3/8" (2/pkg) | 2 pkg | NS | 18614 | Adapter 3/4" x 5/8" HB | 1 pkg |
| 11 | 18451 | Wing Nut 3/8" Nylon (4/pkg) | 1 pkg | NS | 18863 | OM 8 Accessory pkg | 1 pkg |
| 12 | 18181 | CM Standpipe Pkg | 1 pkg | NS | 13830 | Cable Htr 120V 48W (1/pkg) | 1 pkg |
| 13 | 11514 | Valve Bracket 3/4" | 1 pkg | | | | |
| 14 | 15377 | Green Male Valve 3/4" pkg | 1 pkg | | 18861 | OmniMaster 8 240V | |
| 15 | 18314 | Float with Hardware pkg | 1 pkg | NS | 11403 | Heater 240V 300W (1/pkg) | 3 pkgs |
| | 18313 | Hardware for Float pkg | 1 pkg | NS | 16424 | Cable Htr 240V 48W (1/pkg) | 1 pkg |
| 16 | 11419 | Heater 120V 250W (1/pkg) | 4 pkgs | | | | |



RITCHIE INDUSTRIES, INC.

LIMITED WARRANTY

Ritchie Industries, Inc., hereinafter referred to as Ritchie Industries, gives a LIMITED WARRANTY for the period of time(s) stated herein, subject to certain limitations, on your new watering system against defects in material or workmanship when properly installed, set up, operated, and maintained in accordance with the instructions and recommendations set forth by Ritchie Industries, including in the Installation Instructions. **The warranty excludes labor and shipping charges.**

The warranty is transferable to the next purchaser of the watering system prior to expiration of the warranty period, but any such transfer will not extend the original warranty term. Proof of purchase must be submitted with any warranty claim, and all warranty claims shall be processed through an Authorized Ritchie Dealer or Distributor.

Ritchie Industries' liability for any defects in material or workmanship with respect to accepted goods shall be limited to repairing the goods or replacing them as Ritchie Industries shall elect. Parts used in warranty repairs will be warranted for the balance of the water system's warranty period, with all parts replaced under warranty becoming the property of Ritchie Industries.

The limited warranty periods begin upon delivery of the watering system to the original purchaser. Upon delivery of the goods, purchaser assumes all liability, including but not limited to all personal injury and property damage, resulting from the handling, possession, or use of the goods.

WARRANTY COVERAGE AND LIMITATIONS

Limitations of Warranties and Remedies

Ritchie Industries' watering systems are designed and manufactured to provide years of reliable use when installed and operated consistent with Ritchie Industries' instructions and recommendations. However, the potential for improper installation, modifications and misuse of the goods exists. Therefore, the limited warranty provided shall be as follows:

This limited warranty shall not apply to any appearance items and shall not apply to any product which has been subject to misuse, abuse, abnormal service or handling, negligence, or accident, nor to any product that is installed and/or used contrary to Ritchie Industries' installation instructions and instructions for use. The limited warranty shall also not apply to any product whose exterior has been damaged or otherwise defaced, that has been repaired, altered, or modified by anyone, other than Ritchie Industries, in a way so as in Ritchie Industries' judgment it adversely affects the product's operation, performance, durability, or intended use, nor to any product where removal of parts, modification(s) or use of parts or accessories not manufactured or approved by Ritchie Industries has caused damage.

Coverage and Warranty Periods

| Unit Type | Coverage and Warranty Period |
|-----------------------|---|
| Poly Units | Base, top, and ball closures. Ten-year limited warranty: 100% for first five years, then declining 20% per year for remainder of the 10-year period. |
| Stainless Steel Units | Stainless trough and stainless valve chamber frame. Ten-year limited warranty, plus ten years of corrosion coverage, at 100% for entire 10-year period. |
| Component Parts | One-year limited warranty on all component parts, such as floats, valves, and heating elements. |

Exclusions of Liability

EXCEPT AS OTHERWISE EXPRESSLY STATED HEREIN, RITCHIE INDUSTRIES MAKES NO OTHER WARRANTY OR REPRESENTATION OF ANY KIND, EXPRESSED OR IMPLIED. **THE IMPLIED WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED FROM THIS LIMITED WARRANTY.** TO THE EXTENT THEY CANNOT BE DISCLAIMED, THE IMPLIED WARRANTIES ARE LIMITED IN DURATION TO THE LIFE OF THE EXPRESS WARRANTY. **THIS LIMITED WARRANTY EXCLUDES INCIDENTAL, CONSEQUENTIAL, AND SPECIAL DAMAGES. THIS EXCLUSION OF CONSEQUENTIAL, INCIDENTAL, AND SPECIAL DAMAGES IS INDEPENDENT FROM AND SHALL SURVIVE ANY FINDING THAT THE EXCLUSIVE REMEDY FAILED OF ITS ESSENTIAL PURPOSE.** THE REMEDIES SET FORTH IN THIS LIMITED WARRANTY ARE THE ONLY REMEDIES AVAILABLE TO ANY PERSON UNDER THIS WARRANTY. SOME STATES/PROVINCES DO NOT ALLOW FOR THE DISCLAIMERS, LIMITATIONS, AND EXCLUSIONS IDENTIFIED ABOVE AND, AS A RESULT, THEY MAY NOT APPLY TO YOU.

No agent, employee or representative of Ritchie Industries, and no Ritchie Industries Dealer/Distributor, is authorized to bind Ritchie Industries to any representation or warranty regarding the goods except as specifically included in this limited warranty.



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Ritchie
CONRAD, IOWA USA 50621



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OM8 BAG ASSY

Part #24210
August 15, 2022